(248) 647-6000

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## CLAIM AMENDMENTS

1. (Original) An optical emission analysis system configured for use with a source of excitation energy and a spectrograph including an image sensor having an array of pixels, the g system comprising:

a probe for collecting optical sample data;

- a source of calibration light; and
- optical elements for directing the optical sample data and calibration light to the spectrograph so that adjacent data and calibration channels are formed on the image sensor.
- 2. (Original) The system Raman or fluorescence emission. 2. (Original) The system of claim 1, wherein the optical sample data is representative of a
- CENTER DR. 3. (Original) The system of claim 1, wherein each data channel is bounded on either side by an adjacent calibration channel.
  - 4. (Original) The system of claim 1, wherein: each data channel is bounded on either side by an adjacent calibration channel; and interpolation is used between the calibration channels to determine the wavelength calibration of the data channel.
- 5. (Original) The system of claim 1, wherein the optical sample data is dispersed by a plurality of optical gratings such that higher and lower frequency components form different data s channels on the image sensor, each adjacent to a calibration channel.
- 6. (Original) The system of claim 1, further including a broadband source of light that may be selectively directed onto the image sensor to directly determine binning ranges of calibration channels.

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- 7. (Original) The system of claim 6, wherein the binning ranges or data channels are determined by interpolation of the calibration channel binning.
  - 8. (Original) The system of claim 1, further including:
  - a plurality of remote optical measurement probes; and
- 8. (Original) The system of a plurality of remote optical a plurality of optical switch spectrograph on a selective basis. a plurality of optical switches for routing optical sample data from each probe to the
  - 9. (Original) The system of claim 1, further including:
  - a plurality of remote optical measurement probes; and
- 9. (Original) The system of claim 1, further is a plurality of remote optical measurement properties a plurality of optical switches for routing spectrograph on a simultaneous or sequential basis. a plurality of optical switches for routing optical sample data from each probe to the
  - 10. (Original) The system of claim 1, further including:
  - a plurality of lasers; and
  - optical switches for routing the light from the lasers to the probe on a selective basis.
- 11. (Original) The system of pixels.

  12. (Original) The system of pixels.

  12. (Original) The system of pixels.

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  14. (Original) The system of pixels.

  15. (Original) The system of pixels.

  16. (Original) The system of pixels.

  17. (Original) The system of pixels.

  18. (Original) The system of pixels.

  19. (Original) The system of pixels.

  19. (Original) The system of pixels.

  19. (Original) The system of pixels. 11. (Original) The system of claim 1, wherein the data and calibration channels are tilted
  - 12. (Original) The system of claim 1, further including:

  - a) selectively routing light from the laser source to a material having a known spectral response relative to the laser, and
  - b) selectively routing the known spectral response to the spectrograph for use as a laser wavelength calibration channel.
  - 13. (Original) The system of claim 12, wherein the optical switches may be configured for use as laser shutter.

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- 14. (Original) The system of claim 12, wherein the material having a known spectral Fresponse is an edge-illuminated diamond wafer.
- 15. (Original) The system of claim 1, further including optical determination. 15. (Original) The system of claim 1, further including optical detectors at points where
- 16. (Original) The system of claim 15, wherein the points where optical leakage may occur include optical fibers with controlled bends.
  - 17. (Original) The system of claim 1, further including:

SURE 330, P.O. an intrinsically safe laser interlock circuit carrying a limited current to and from the optical ਜ਼ੁੰਗ measuren ਜ਼ੁੰਗੀink; and measurement probe using wires cabled with the optical fibers to monitor the integrity of the cable

an optical illuminator disposed at the location of the probe and connected to the circuit to simultaneously monitor optical path integrity and provide a visual indicator at a probe.

- 18. (Original) An optical emission analysis system configured for use with a source of excitation energy and a spectrograph including an image sensor having an array of pixels, the
- system comprising:

  a probe for collecting optical sample data;

  a source of calibration light;

  a plurality of optical gratings operative to disperse the optical sample data into a plurality of optical gratings operative to disperse the optical sample data into higher and
- GRO#, optical elements for directing the calibration light to the spectrograph so that the data channels are between calibration channels.
  - 19. (Original) The system of claim 18, wherein the data and calibration channels are tilted relative to the array of pixels.

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- 20. (Original) The system of claim 19, further including a broadband source of light that may be selectively directed onto the image sensor to define calibration channel binning.
- 21. (Original) The system of claim 20, wherein the binning ranges or data channels are determined by interpolation of the calibration channel binning.
- THOY, MICHIGAN 48007-7028 22. (Currently Amended) An optical emission analysis system configured for use with a g laser source of excitation energy and a spectrograph including an image sensor having an array of g pixels, the system comprising:
  - a probe for collecting optical sample data; [[and]]
  - a piece of diamond other material having a known spectral response relative to the laser, the piece being in the form of a flat sample having opposing surface areas and a peripheral edge with a height substantially smaller that the surface areas; and
  - a source of laser calibration wavelength light derived by [[edge-]] illuminating a diamond the edge of the sample or other material having a known spectral response relative to the laser.
- 23. (Original) The system of claim 22, further including:

  a first optical fiber for delivering the excitation energy to the edge of the material; and
  a second optical fiber for carrying the known spectral response to the spectrograph.

  24. (Original) The system of claim 22, further including an optical detector in proximity to
  the reference material for gathering at least a portion of the laser illumination to maximize laser SPRINKLE, intensity.
- GROH, 25. (Original) An optical emission analysis system configured for use with a source of excitation energy and a spectrograph including an image sensor having an array of pixels, the system comprising: GIFFORD,
  - a probe for collecting optical sample data;
  - a source or calibration light;

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optical elements for directing the optical sample optical spectrograph so that multiple channels are formed on the image sensor; optical elements for directing the optical sample data and calibration light to the

a broadband light so one or more optical one channel binning. one or more optical switches for routing the broadband light onto the image sensor to

26. (Original) The system of claim 25, further including:

a plurality of optical gratings operative to disperse the optical sample data blower frequency components that form different data channels on the image sensor. a plurality of optical gratings operative to disperse the optical sample data into higher and

27. (Original) The sys 27. (Original) The system of claim 26, wherein the data and calibration channels are tilted

GIFFOHD, KRASS, GROH, SPHWKLE, ANDERSON & CITKOWSKI, P.C. 2701 180Y CENTER DR. C. 2701 180Y CENTER DR. 28. (Original) The system of claim 25, wherein the data and calibration channels are

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